

Work Order ID 53364

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November 2, 2009 1:01:31 PM

Item ID: D2005-013

Accept



Setup Start



Revision ID: C

Stop



Item Name: Restrictor Fitting

S

Start Date: 02/11/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 13/11/2009 Req'd Qty: 2.00



Customer:

Reference:Approvals: Process Plan: ASDate: 09/11/04

Tooling:

Date:

Run Start



QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2005-013	Rev C

100



Small Fab

0.00

S

Small Fab

Memo

0.00

Machine elbow P/N: AN833-8J per Dwg. D2005-013

Press fit D2005-003 restrictor in place as per Dwg. D2005-013

Note:(15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeenhammer to tap down edge.

Polish smooth finish

Scribe P/

=7m, 1 09/11/04

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

S 09/11/04

Quality Control

S

f

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Start Date: 02/11/2009 Start Qty: 2.00

Required Date: 13/11/2009 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Samp

120



Identify as per dwg & Stock Location:

0.00

9/11/04

SxS

Packaging

Memo

0.00

Packaging

130



QC21- Final Inspection - Work Order Release

0.00

09/11/05

QC

Memo

0.00

Quality Control

MF

09-11-04

Picklist Print

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Work Order ID: 53364



Parent Item: D2005-013RevC



Parent Item Name: Restrictor Fitting

Start Date: 02/11/2009

Required Date: 13/11/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN832-8J		Purchased		No		100	Each	5.0000	2.0000			

Union,Bulkhead-M-Flare

Warehouse Location	Loc Qty	Loc Code				
			ST	5	5	5
Main Warehouse	105211		110	Each	23.0000	2.0000

D2005-003RevE



Restrictor

Warehouse Location	Loc Qty	Loc Code				
			ST	23	23	5
Main Warehouse	33793					

5 88 09/11/08

5 88 09/11/08

DART

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>AS</i>	APPROVED <i>AS</i>	DRAWING NO. D2005-013
DATE 96.04.17		TITLE RESTRICTOR B'HEAD FIT'S

REV C
SHEET 1 OF 1**RELEASED**

47/09/03 DS

C REDRAWN 96.04.17 BRADLEY

SHOP COPY

RETURN TO

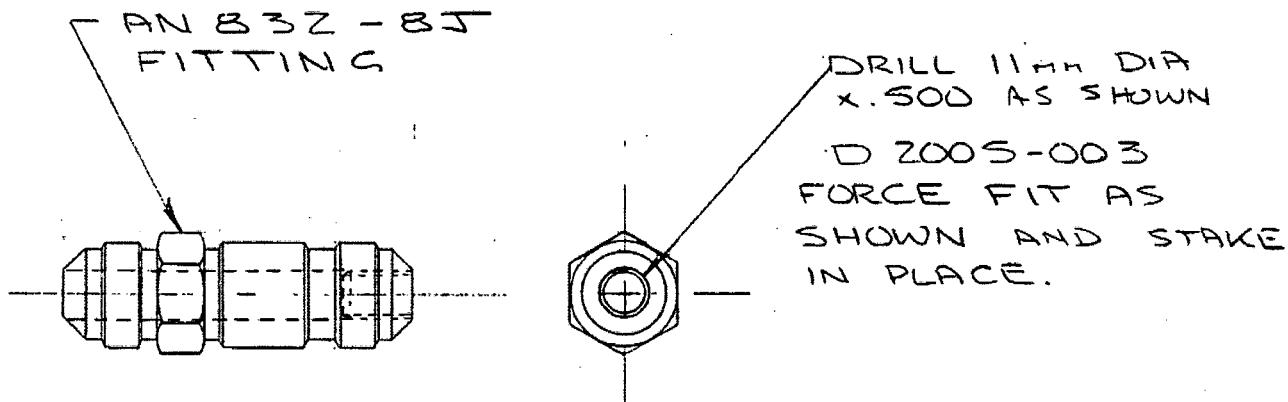
ENGINEER

UNCONTROLLED DRAWING

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 53364DETAIL OF D2005-013

SCALE 1:1